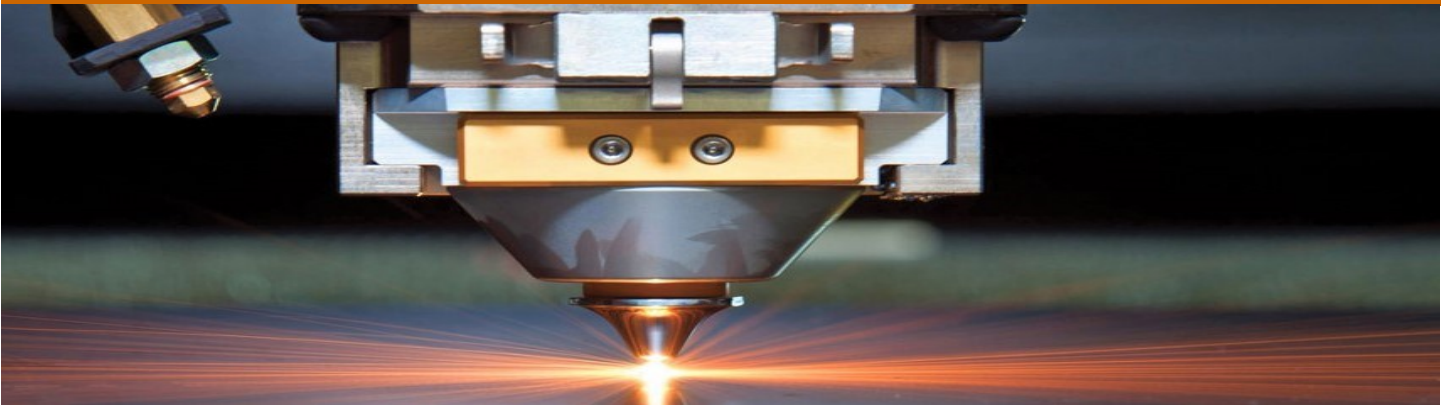


# Exact Inc.



## Location and Facilities



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Jacksonville, FL 32205

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Email

Sales: [CTodd@exactinc.com](mailto:CTodd@exactinc.com)

### Location:

Exact Inc. is located in Jacksonville, Florida, along the Atlantic coast. Our location adjacent to Interstates 10 & 95 gives us quick access to the major road arteries of the southeast. Overnight delivery to Florida and most of Georgia via UPS ground is standard. Common carrier truck lines can provide next day service to Alabama, Georgia, Florida and North and South Carolina. The Port of Jacksonville continues to grow providing us regular shipping access to Europe and the Caribbean.



### Facilities:

Exact Inc.'s facilities are modern and spacious. We moved into our current facility in 1998. The building has 105,000 square feet of office, production and storage space. Our shop floor is well spaced to provide ample light for production and inspection. The added space has allowed us to expand our equipment list with the addition of New Amada Fiber Laser, Amada Punching Cell, Robotic Welding, and CNC Mill



# Exact Inc.

## Facilities List

### Shearing

- (1) 612 Wysong 6'
- (1) 1010-RD Wysong 10' with pin gauge



### Punching/Laser

- (1) Amada EMK 3610 NT Electric CNC controlled 58 station turret punch press with four auto-index stations, 33 ton capacity 60"x144" sheet size. Equipped with RMP load/unload robotic feeder.
- (1) Amada ENSIS 3015 AJ Fiber Laser controlled turret. AMNC 3i controller 2000w, 60"x100" sheet size.
- (1) Amada Vipros 255 Hydraulic CNC controlled 31 station turret punch press with three auto-index stations, 20 ton capacity 50X50" sheet size.
- (1) Amada Pega 345 CNC controlled 56 station turret punch press, 33 ton capacity, 40" x 80" sheet size.



### CNC Machining

- (1) 2006 HURCO VM2 CNC Machining center

### Punching and Notching

- (1) 626 W.A. Whitney 30 gauging press
- (1) CSW 220 Amada Notcher/Coper

### Forming

- (1) 2019 AMADA HM 10' Press Brake, 4 axis programable CNC Controller. Precision Euro style tooling.

- 1) 2009 FINN-Power 10' E-Brake. 5 axis CNC multi-axis gauging. Tool Clamping. 3D Part Simulation. Offline Programming and Modeling.
- (1) Accurpress 10' Hydraulic press brake with multi-axis CNC gauging.
- (1) Accurpress 10' Hydraulic press brake with single-axis CNC gauging.
- (1) Accurpress 6' Hydraulic press brake with single-axis CNC gauging.
- (1) Pacific I 10 ton, 10' hydraulic Press brake with NC back gauge.
- (1) Pacific 55 ton, 6' hydraulic press brake with Hurco Z-axis automatic back gauge.



### Grinding and Deburring

- (1) Timesaver 37" dual head "wet type" sander/finisher with recirculation filter system
- (1) Time Saver 9" mini belt
- (1) Kelley 7 Cu. Ft. vibratory finish mill
- (1) 5 HP double spindle 4" belt sander
- (1) 5 HP double spindle polishing stand
- (1) Oakley D-1 Stroke Sander

### Assembly & Insert Installation

- (5) Haeger hydraulic insert presses with auto feed Rivet and Rivnut guns



### Welding

- Robotic Weld Cell. OTC Welder with CNC control and 4 welding stations
- (1) Amada 3 phase spot welder
- (1) Precision Press 75 KVA spot welder
- (5) Miller TIG 300 AMP welder
- (2) Miller MIG 200 AMP welder
- (1) Lincoln MIG Welder

- (2) Miller MIG Welders

### Finishing

- (1) 11 Stage Iron Phosphate immersion type surface pre-treatment system.
- (1) Conveyor wet paint system.
- Industrial Heating Finishing design, 2-8 feet per minute line speed, 3 inline paint and texture booths, Binks electrostatic "wet" paint guns, 1-touch up booth, 1-in line gas fired oven.
- Powder Coating
- (2) Gema Powder guns - new 2017
- Gas fired batch Powder oven



### Silkscreen

- (1) 36" x 26" vacuum table
- (3) 4' x 8' adjustable fixture boards
- (1) Dry off oven

### Inspection

ISO 9001 Registered Quality Assurance program with a full line of calibrated measurement gauges.

### Virtek Laser-QC

Inspection System Quality data is maintained in an integrated quality management database system software.



### Crown Plating (Sister Company)

12 foot zinc tanks. This line is designed for larger parts where the finish is critical. Either clear or yellow chromate finish is available.

Barrel plating line is designed for small parts with high volume. This is the most cost effective manner to plate steel. Either clear or yellow chromate finish is available.

Clear and yellow chromate conversion (alodine/irridite) finish is available on aluminum.

ROHS Finishing Available